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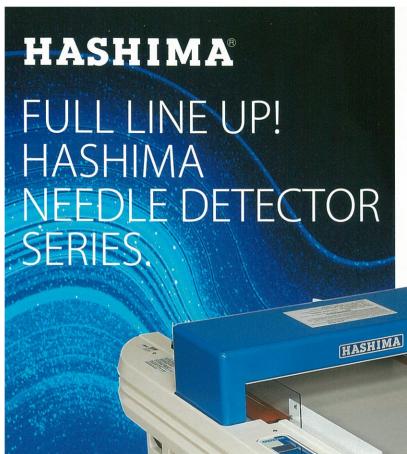
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URL http://www.hashima.co.jp

AGENT



New Global Standard, Detect  $\phi$ 0.8mm Ferrous ball by 120mm Sensor Height.

**CONVEYOR TYPE NEEDLE DETECTOR** HN-870C/HN-780G

TWIN HEAD CONVEYOR TYPE NEEDLE DETECTOR HN-2870C/HN-2780G

# HASHIMA LCD PANEL

## **FEATURES**

# New developed Sensor

Ability for detection of foreign object is upgraded by new developed search coils and optimizing

●Catch 0.8mm ferrous ball by 120mm

0.8mm ferrous ball was only detected by 100mm height sensor previously. This time new sensor system make it possible to detect 0.8mm ferrous ball with 120mm height sensor.

Enlarged Sensitivity Equality

Dispersion sensitivity is equaled, it makes "Material effect" decreased and products passage improved. ●Large sized LCD

The blue LCD has improved the visibility and operatively, compared to our previous model. This has enabled various settings such as the sensitivity, language mode and etc., and can show current machine conditions on the display as well.

Needle position indication

Machine inform us location of the broken needle, so you can find easier.

Foot switch and restart function

Equipped with a foot switch as standard equipment. And restart function is useful for starting the conveyor belt without pushing start button.

New convenient function for sensor test. For two head conveyor type needle detector, front sensor can be inactivated during rear sensor

Product counter

Product counter is now standard equipment.

It can print the inspection record and counter result. Product guider

Product guider is optional equipment on HN-870C.2870C Product guider is standard equipment on HN-780G, 2780G



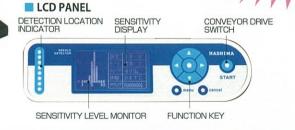


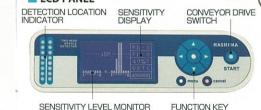


CONVEYOR









# Innovative sensor checking system by

# Auto PreChecker for saving your time!

■Auto PreChecker™※

Auto PreChecker makes sensor checking more accurate and guicker. By using PreCheck Bar (Specialized test block) & system, you do not need to check each coil one by one, the system checks sensors automatically.

Also you can keep the PreCheck result if you prepare the optional printer. (\*PATENT PENDING, TRADEMARK REGISTRATION PENDING.)

# **SPECIFICATION**

Model	HN-870C	HN-780G	HN-2870C	HN-2780G			
Detection Method	Magnetic induction system						
Detection Ability		Fe φ0.8mm s	phere or above				
Detection Levels		100	Levels				
Detection Width		600	600mm				
Detection Height*	120mm(870C) standard 100mm(780G) 120mm(2870C) standard 100mm(27						
Alarm Method	Buzzer & position lamp						
Belt Speed	25m, 30m, 40m/min						
Power Source		110V	/ 220V				
Rated Output		14	OW	ow			
Dimensions	1,650(L)×1,050(W)×920(H)mm 2,450(L)×1,080(W)×930(H						
Weight	250	Okg	360kg				
Product Guider	Option	Standard	Option	Standard			
Counter		Star	ndard				

**\*\*Use non ferrous metal accessories for garments.** \*Read instruction manual & test machine sensitivity

\*We have no responsibility that needle chip, iron

come out after detecting under non-standard

# **FACTORY OPTION**

Model	Detection Height	Sensitivity	Guider
HN-780G	100mm	Feφ0.8mm over or above	Standard
	120mm	Feφ0.8mm over or above	Option
HN-870C	140mm	Feφ1.0mm over or above	Option
1114-6700	160mm	Feφ1.2mm over or above	Option
	180mm	Feφ1.5mm over or above	Option
HN-2780G	100mm	Feφ0.8mm over or above	Standard
	120mm	Feφ0.8mm over or above	Option
HN-2870C	140mm	Feφ1.Omm over or above	Option
1114-28700	160mm	Feφ1.2mm over or above	Option
	180mm	Feφ1.5mm over or above	Option



PreCheck Bar

HASHIMA EXCLUSIVE PRINTER

PreCheck Report

TABLE TOP TYPE NEEDLE DETECTOR

HN-450N

**LIGHT & EASY OPERATION NEW FUNCTION & COMPACT DESIGN** 

Control panel







# TABLE TOP TYPE

- As indicator on control panel is indicating the position of bro ken needles. it is easy to find broken needles.
- As detecting adjustment can be changed by 6 steps, it is easy to adjust in accordance with the sizes and kinds of accessories.

Table top needle detector is designed to detect magnetic metal objects in ladies, children's and men's clothes.

# OPTION

Table for HN-450N

HN-450N can be build in this optional table, the surface of tab le and needle detector is same height by this table, this is helpfull for det ecting works.

# SPECIFICATIONS

Model	HN-450N
Detection Method	Magnetic induction
Detection Sensitivity	MAX 110mm height by steel needle (φ0.6×L33)
Detection Levels	6 Levels
Alarm Method	Buzzer
Detection Width	80mm×450mm
Power Source	Single phase
Rated Output	(appr.) 10W
Dimension	590(L)×400(W)×82(H)mm
Weight	(appr.) 9kg

Model	HN-450N
Detection Method	Magnetic induction
Detection Sensitivity	MAX 110mm height by steel needle (φ0.6×L33)
Detection Levels	6 Levels
Alarm Method	Buzzer
Detection Width	80mm×450mm
Power Source	Single phase
Rated Output	(appr.) 10W
Dimension	590(L)×400(W)×82(H)mm
Weight	(appr.) 9kg

\*Use non ferrous metal accessories for garments

\*Read instruction manual & test machine sensitivity before using \*The specification is under standard test condition.

come out after detecting under non-standard condition.

# **LARGE SIZE CONVEYOR TYPE NEEDLE DETECTOR**

HN-1370C/HN-1570C

SUITABLE FOR BED SPREAD & HOME TEXTILE ETC.



# CONVEYOR TYPE

●Adoption of new developed detecting sensor

\$\phi\$1.2mm steel is detected by detecting height 130mm type. This needle detector has detecting width 1300mm and suitable for large size products like futon, bed spreader, etc.

# Improvement of performance for an outside noise

New detecting sensor unit has also good noise reduction performance. when new type is compared with previous type, 30% reduced influence by an outside noise.

# Belt speed 30m/min(50/60Hz)

This belt speed that connect to detecting ability is No.1 on this class.

This machine has return device that the products return to a operator after making alarm when the machine detects foreign object in a products.

Model	HN-1370C/HN-1570C				
Detection Method	Magnetic induction				
Detection Ability	tion Ability Fe φ1.2mm Sphere or above				
Detection Levels	Step-less				
Detection Width	1,300mm / 1,500mm				
Detection Height	130mm				
Alarm Method	Buzzer, lamp				
Belt Speed	(appr.) 30m/min				
Power Supply	Single phase				
Dimension	1,865(D)×1,760(W)×1,080(H)mm(1370C)				
Weight	(appr.) 400kg				
Product Guider	Standard				

\*Read instruction manual & test machine sensitivity before using. \*The specification is under standard test condition.

\*We have no responsibility that needle chip, iron chip etc. come out after detecting under non-standard condition.

# HANDY TYPE NEEDLE DETECTOR

**HN-30** 

FEATURES

Light weight

Φ0.8 mm steel is detected

Battery save function

Large size LED lamp

**LIGHT & EASY OPERATION** 



detecting circuit is low electric consumption.

help you to grip for long time without fatigue.

# SPECIFICATIONS

Model	HN-30					
Detection Method	Magnetic induction					
Detection Ability	Hi: Fe φ0.8mm Sphere or above at 5mm height from detecting surface. Low: Fe φ1.0mm Sphere or above at 5mm height from detecting surface.					
Detection Levels	2 Levels					
Detecting Area	25mm(W) x 50mm(D)					
Alarm Method	Buzzer, LED lamp					
Power Supply	1.5V dry cell battery×2(AAA)					
Dimension	58(W)×195(L)×50(H)mm					
Weight	212g					

# HANGER TYPE NEEDLE DETECTOR **HN-5000**

SPEEDY AND SMOOTH





# FEATURES

Speedy and smooth needle detecting
This machine can detect products 4800pcs /day. (8hours/day) It is possible to detect the products with hanger at 6sec/pc
Improvement of detecting precision

\$\phi\$1.0mm steel is detected by detecting width 120mm
Detecting precision is improved by adopting new developed detecting sensor, detecting length is 130cm, so long size

products (suit, coat, pants, etc.) can be detected.

Improvement of performance for an outside noise

New detecting sensor unit has also good noise performance, when new type is compared with previous type, 30% reduced

influence by an outside noise. New sensitivity level monitor A level monitor adopts new design and is more easy to check the sensitivity level. detecting position lamp is divided to 20

pieces so that it is a Iso possible to shows foreign object exactly, detecting position exactly

This needle detector can assort goods products or not automatically on the processing bringing----set out----detectingassorting. the operator can do needle detecting efficiently without stop the system

The detecting result is able to collected to your computer (windows XP) by optional software from the needle detector, the collected data can be used for each purpose

# SPECIFICATIONS

Model	HN-5000			
Detection Ability	Fe φ1.0mm Sphere or above			
Detection Width	Height 1,300mm Width 120mm			
Detection Speed	600pcs/h			
Power Source	1 phase 220V-240V			
Rated Output	200W			
Air Pressure	5kg/cm2			
Dimension	2,400(L)×1,120(W)×2,055(H)mm			
Weight	(appr.) 600kg			

\*Use non ferrous metal accessories for garments.

Read instruction manual & test machine sensitivity before using. The specification is under standard test condition

We have no responsibility that needle chip, iron chip etc. come out after detecting under non-standard condi

# The new handy type needle detector adopts hi/low sensitivity select switch.

It is easy to check the detecting result by adapting large size LED lamp.

This new handy type needle detector can detect \$\phi\$0.8 mm steel at 5mm height from detecting unit surface.

Under stand by, battery mode is changed to save mode automatica IIy and save battery

The weight is only 190g that is more light 10% than previous mo del. new designed body

consumption. When take it in hand, the machine starts automatically, new designed

# Sensitivity select switch

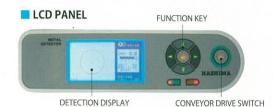
<sup>\*</sup>We have no responsibility that needle chip, iron chip etc.

<sup>\*</sup>Read instruction manual & test machine sensitivity before using \*The specification is under standard test condition.

<sup>\*</sup>We have no responsibility that needle chip, iron chip etc. come out after detecting under non-standard condition.

# **CONVEYOR TYPE METAL DETECTOR** HM-6000/HM-8000

HIGH PERFORMANCE & DETECTION FOR ALL METAL.





# Detection for all metal

Any metallic foreign object can be detected regardless of kinds of metal.

# Precise detection by original designed sensor

Achieved precise & accurate detection by original designed sensor.

# Display metal phase angle on the monitor

Depending on the metal, display different metal phase angle. It can be used for detail investigation.

# Large-sized LCD

By blue LCD has provide the visibility and operatively. This has enabled various settings such as the sensitivity, language etc.

# Precise sensitivity adjustment

There are 100 steps sensitivity adjustment, and the best sensitivity can be set for the respective items.

## Peak hold function

Detecting level will be hold at peak. It can be used for detail investigation

# Conveyor reverse function

Conveyor belt will be reversed after detection. The default items will not

Option Software will be helped for the products inspection smoothly.

# CONVEYOR TYPE METAL DETECTOR



# **Option Software**





# SPECIFICATIONS

Model	HM-6000	HM-8000				
Detection Method	Electric Induction System					
Detection Ability	Fe φ0.8mm Sphere / SUS304 φ2.0mm Sphere or above (HM-6000-100mm / HM-8000-100)					
Detection Levels	100 Levels					
Detection Width	600mm 800mm					
Detection Height *	100mm (Standard)					
Alarm Method	Alarm, Lamp & Conveyor Reverse function					
Belt Speed	20m/min					
Power Supply	Single phase					
Rated Output	14	OW				
Machine Dimension	1,600(L)×1,050(W)×920(H)mm	1,600(L)×1,250(W)×920(H)mm				
Machine Weight	250kg	300kg				

- \*Read instruction manual & test machine sensitivity before using.
- %The specification is under standard test condition.
- \*We have no responsibility that needle chip, iron chip etc come out after detecting under non-standard condition.

# FACTORY OPTION

Detection height	Sensitivity	Remarks
100mm	Fe φ0.8mm sphere, SUS304 φ2.0mm sphere or above	Standard
150mm	Fe φ1.0mm sphere, SUS304 φ2.5mm sphere or above	Option
200mm	Fe φ1.2mm sphere, SUS304 φ3.0mm sphere or above	Option
250mm	Fe φ1.5mm sphere, SUS304 φ3.0mm sphere or above	Option

Standards of shoes and bags inspection "Dual X-Ray Inspection".



**HNX-6630 HNX-6630DS** 



Double Directions Shooting with 25 degree

Double Directions Shooting will be helped to find out small foreign objects with different angles photos.

Automatic start up and shut down with any complicated operation.

With high-precision X-ray linear sensor, image of 300  $\mu$  m size foreign object can be

Note: It may show unclear image ,depens on the inspected material.

Dual monitors (3360,3360DS)
2 monitors are included as standard. During

the inspection, up to 6 images can be displayed at a time.

Full-color inspection screens make the detection of foreign objects easier.

Photographing speed can be adjusted for each products.

(3levels: Hi speed, Normal speed, Low speed - more accurate)

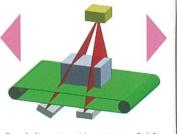
Setup condition for each product class (X-ray intensity, screen setting, auto detection, conveyor speed, image range) and images can be saved to the memory. (up to 30 product classes)



■ Easy to operate and can be equipped with useful peripheral items.

# **Dual X-ray angle of 25 degrees is** much effective to the market demand.







0°

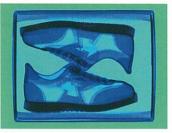
Dual direction X-ray is useful for high performance inspection of foreign objects.



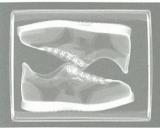
# Full color display

Full-color inspection screen facilitates the detection of foreign objects.





Shoe(Color)

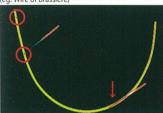




hoo(Mono)

# Overlapped image processing Ocol

Hashima's original image processing technology nakes it easier to recognize overlapped objects.

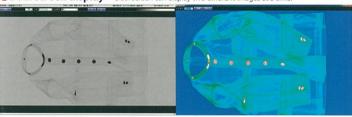


# Color adjustment Easy to find out the foreign object if you

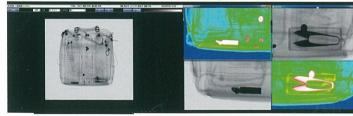
Easy to find out the foreign object if you reverse the color.







Split-screen display
Sections with small accessories, corners etc. can be zoomed and displayed on 4 split screens for better inspection.



Bag Mono

Image magnification by 4separated windows

■ Edge emphasizing function Long hours of work with blurred images often causes eyestrain and reduces concentration. Sharp image with edge emphasizing clear these problems.

	Sec. 19											
1	12	11	10	9	8	7	6	5	4	3	2	1
31	42	41	40	39	38	37	36	35	34	33	32	31
61	72	71	70	69	68	67	66	65	64	63	62	61
91	102	101	100	99	98	97	96	95	94	93	92	91
121	132	131	130	129	128	127	126	125	124	123	122	121

100												
	1	2	3	4	5	6	7	8	9	10	11	1
2	31	32	33	34	35	36	37	38	39	40	41	Ž
	61	62	63	64	65	66	67	68	69	70	71	7
2	91	92	93	94	95	96	97	98	99	100	101	1
2	121	122	123	124	125	126	127	128	129	130	131	1
88	10000000											

Unreinforced

Reinforced

# High resolution displayHyper resolution

Hyper resolution X-ray sensor can recognize eye and needle hole, point of a nail and provides clear images.



# OPTION





# Color printer

Require for Windows(64bit) compliant (Prepare by customer)



prevent the trouble





Label Printer

Print labels to trace the objects. (Recommend above models)

# Remote controller (HNX-6630DS)

Remote control switch for easy operation instead of mouse operation on PC.





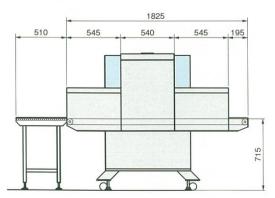


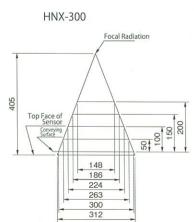
Full-automatic Operating Environment Selectable X-Ray Sensor s Ultrafast Imaging Processor Full-color Imaging Adjustable Belt Speed Memory Function Data Traceability Simple Measuring Function Simple Automatic Inspection Mu Itilingual Supported Operation Safety Considered Design X-ray Protection Functions

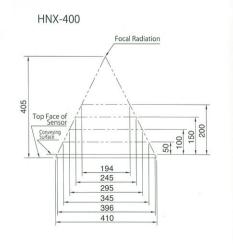
Model	HNX-300	HNX-300HD	HNX-400	HNX-400HD				
X-ray Angle	0° (Single Direction )							
Tunnel Size	400 (W) ×300 (H) mm							
Belt Width		37	70mm					
Belt Speed		10m/min、15m/min	20m/min (Adjustable)					
Feeding		Right or Left Fee	ding (Changeable)					
Object Length		Max	520mm					
Object Weight		M	ax 2kg					
X-ray Sensor		Straight Ty	pe Line Sensor					
Sensor Length	307	mm	410	mm				
Sensor Pixel Size	0.4mm	0.2mm	0.4mm	0.2mm				
Sensor Pixel Number	768pixels	1,536pixels	1,024pixels	2,048pixels				
X-ray Tube Voltage	30~65kV	30∼75kV	30∼65kV	30∼75kV				
X-ray Tube Current	0.2mA~0.5mA	0.5mA~2.0mA	0.2mA~0.5mA	0.5 mA~2.0mA				
Operating System	Windows8.1 (64bit)							
Memory	8GB							
Hard Disk	2TB							
Condition Preset	30Sets Settable							
Auto Judgement System	Simple Automatic Judgement							
Image Processing	Brightness, Contrast, Sharpness, Zoom							
Data Saving		Automatic o	or Manual Saving					
Data Format		TIFF/BMP/JPEG	(Plurally Selectable)					
Display		23.8Inch Ful	l Definitions LCD					
Display Pixel Number		1,920×	1,080pixels					
Image Data Print		Automatic o	r Manual Printing					
Safety Sensor		Hand Ins	sertion Sensor					
Dimensions		1,825 (W) ×730	O(D) ×1,375 (H) mm					
Weight			300kg					
Power Supply		AC90~115V / 210~240V 50/6	60Hz (Selectable at Factory Setting)					
Power Consumption	0.8kVA	0.9kVA	0.8kVA	0.9kVA				
X-ray Leakage		≦	1 μSv/h					
Operating Temperature		5-	~35℃					
Operating Humidity		20~80%RH ( Wit	th Non Condensation)					
Standard Accessories			Manual, Test Piece					
Optional Accessories	Touch Panel, PC Prin	te (r Selectable) , Label Printer, Ro	ller Conveyor, Signal Light, Monitor Star	nd, Putting Guide, UPS				

1	Model	HNX-6630	HNX-6630DS
	X-ray Angle	0°	0° 25° (Dual Direction)
	Tunnel Size	665 (W) × 300 (H) mm	
1	Belt Width	660mm	
	Belt Speed	15m/min、20m/min(Adjustable)	
1	Feeding	Right or Left Feeding (Changeable)	
	Object Size	Refer to the Drawing Below(W, H)	
	Object Weight	Max 20kg	
	X-ray Sensor	Straight Type Line Sensor	
	Sensor Length	665.6mm	
	Sensor Pixel Size	0.4mm	
	Sensor Pixel Number	1,664pixels	
	X-ray Tube Voltage	30~80kV	
	X-ray Tube Current	0~3mA	
	Operating System	Windows 8.1 (64bit)	
1	Memory	8GB	
	Hard Disk	2TB	
	Condition Preset	30 Sets Settable	
	Auto Judgement System	Simple Automatic Judgement	
	Image Processing	Brightness, Contrast, Sharpness, Zoom	
	Data Saving	Automatic or Manual Saving	
	Data Format	TIFF/BMP/JPEG ( Plurally Selectable)	
-	Display	23.8Inch Full Definitions LCD	
	Display Pixel Number	1,920×1,080pixels	
	Image Data Print	Automatic or Manual Printing	
	Safety Sensor	Hand Insertion Sensor	
	Dimensions	2,130 (W) ×990 (D) ×1,475 (H) mm	
	Weight	650kg	
	Power Supply	AC90~120V / 210~240V 50/60Hz ( Selectable at Factory Setting)	
	Power Consumption	0.9kVA	
	X-ray Leakage	$\leq 1 \mu \text{Sv/h}$	
	Operating Temperature	5~35℃	
	Operating Humidity	20~80%RH( With Non Condensation )	
	Standard Accessories	Instruction Manual, Test Piece	
	Optional Accessories	Touch Panel, PC Printe (r Selectable), Label Printer, Roller Conveyor, Electric Conveyo (r Put/Carry Out), Signal Light, Monitor Stand, Putting Guide, UPS	

# ■HNX-300 Dimensions







# ■HNX-6630 / HNX-6630DS Dimensions

